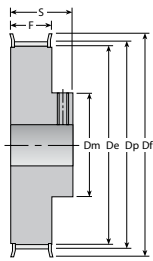


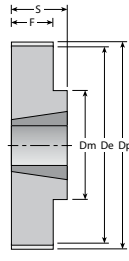
**Poly Chain 14M**  
Delning 14 mm

St = Stål  
Gj = Gjutjärn  
● = Med fläns  
○ = Utan fläns

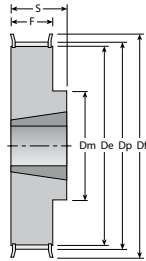
**Beställningsexempel:**  
14M 44S 37F 3020 Kuggremskiva PC



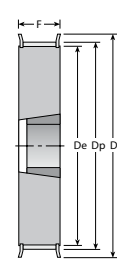
Figur 1F



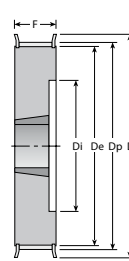
Figur 2



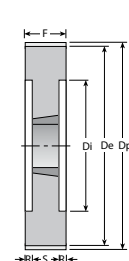
Figur 2F



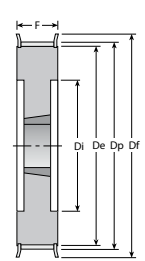
Figur 3F



Figur 5F

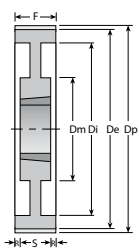


Figur 6

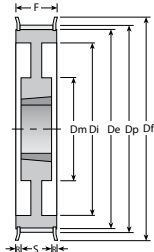


Figur 6F

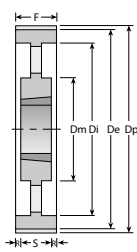
| Kugg-<br>antal<br>Z | Rem-<br>bredd | Mate-<br>rial | Fig. | Buss-<br>ning | Max<br>axel-<br>diam. | Delning<br>Ø | Ytter<br>Ø | Fläns<br>Ø | Nav<br>Ø<br>B | Di  | F   | S   | R   | R    | För-<br>borr. | Vikt<br>kg |
|---------------------|---------------|---------------|------|---------------|-----------------------|--------------|------------|------------|---------------|-----|-----|-----|-----|------|---------------|------------|
| 28                  | ●             | 20            | Gj   | 3F            | 2012                  | 50           | 124,78     | 121,98     | 127           | -   | -   | 33  | 32  | 1,0  | -             | 2,46       |
| 28                  | ●             | 37            | Gj   | 5F            | 2012                  | 50           | 124,78     | 121,98     | 127           | -   | 88  | 51  | 32  | -    | 19,0          | 2,97       |
| 30                  | ●             | 20            | Gj   | 3F            | 2012                  | 50           | 133,69     | 130,89     | 138           | -   | -   | 33  | 32  | 1,0  | -             | 2,85       |
| 30                  | ●             | 37            | Gj   | 6F            | 2517                  | 65           | 133,69     | 130,89     | 138           | -   | 98  | 51  | 45  | 3,0  | 3,0           | 3,81       |
| 32                  | ●             | 20            | Gj   | 3F            | 2012                  | 50           | 142,60     | 139,80     | 154           | -   | -   | 33  | 32  | 1,0  | -             | 3,26       |
| 32                  | ●             | 37            | Gj   | 6F            | 2517                  | 65           | 142,60     | 139,80     | 154           | -   | 100 | 51  | 45  | 3,0  | 3,0           | 4,53       |
| 34                  | ●             | 20            | Gj   | 2F            | 2517                  | 65           | 151,52     | 148,72     | 160           | 117 | -   | 33  | 45  | -    | -             | 4,35       |
| 34                  | ●             | 37            | Gj   | 6F            | 2517                  | 65           | 151,52     | 148,72     | 160           | -   | 109 | 51  | 45  | 3,0  | 3,0           | 5,06       |
| 34                  | ●             | 68            | Gj   | 1F            | -                     | 100          | 151,52     | 148,72     | 160           | 134 | -   | 84  | 104 | -    | -             | 6,25       |
| 36                  | ●             | 20            | Gj   | 2F            | 2517                  | 65           | 160,43     | 157,63     | 168           | 117 | -   | 33  | 45  | -    | -             | 5,05       |
| 36                  | ●             | 37            | Gj   | 5F            | 2517                  | 65           | 160,43     | 157,63     | 168           | -   | 117 | 51  | 45  | -    | 6,0           | 5,92       |
| 36                  | ●             | 68            | Gj   | 1F            | -                     | 110          | 160,43     | 157,63     | 168           | 141 | -   | 84  | 104 | -    | -             | 6,68       |
| 36                  | ●             | 90            | Gj   | 1F            | -                     | 110          | 160,43     | 157,63     | 168           | 141 | -   | 106 | 136 | -    | -             | 8,18       |
| 38                  | ●             | 20            | Gj   | 2F            | 2517                  | 65           | 169,34     | 166,54     | 183           | 117 | -   | 33  | 45  | -    | -             | 5,39       |
| 38                  | ●             | 37            | Gj   | 5F            | 2517                  | 65           | 169,34     | 166,54     | 183           | -   | 126 | 51  | 45  | -    | 6,0           | 6,51       |
| 38                  | ●             | 68            | Gj   | 1F            | -                     | 115          | 169,34     | 166,54     | 183           | 147 | -   | 84  | 104 | -    | -             | 7,46       |
| 38                  | ●             | 90            | Gj   | 1F            | -                     | 115          | 169,34     | 166,50     | 183           | 147 | -   | 106 | 136 | -    | -             | 9,73       |
| 38                  | ●             | 125           | Gj   | 1F            | -                     | 115          | 169,34     | 166,54     | 183           | 147 | -   | 141 | 181 | -    | -             | 11,74      |
| 40                  | ●             | 20            | Gj   | 2F            | 2517                  | 65           | 178,25     | 175,45     | 188           | 117 | -   | 33  | 45  | -    | -             | 5,97       |
| 40                  | ●             | 37            | Gj   | 5F            | 2517                  | 65           | 178,25     | 175,45     | 188           | -   | 135 | 51  | 45  | -    | 6,0           | 7,31       |
| 40                  | ●             | 68            | Gj   | 1F            | -                     | 125          | 178,25     | 175,45     | 188           | 156 | -   | 84  | 104 | -    | -             | 7,81       |
| 40                  | ●             | 90            | Gj   | 1F            | -                     | 125          | 178,25     | 175,45     | 188           | 156 | -   | 106 | 136 | -    | -             | 10,29      |
| 40                  | ●             | 125           | Gj   | 1F            | -                     | 125          | 178,25     | 175,45     | 188           | 156 | -   | 141 | 181 | -    | -             | 12,23      |
| 44                  | ●             | 20            | Gj   | 2F            | 3020                  | 75           | 196,08     | 193,28     | 211           | 144 | -   | 33  | 51  | -    | -             | 8,03       |
| 44                  | ●             | 37            | Gj   | 3F            | 3020                  | 75           | 196,08     | 193,28     | 211           | -   | -   | 51  | 51  | -    | -             | 9,44       |
| 44                  | ●             | 68            | Gj   | 6F            | 3020                  | 75           | 196,08     | 193,28     | 211           | -   | 153 | 84  | 51  | 16,5 | 16,5          | 11,54      |
| 44                  | ●             | 90            | Gj   | 1F            | -                     | 140          | 196,08     | 193,28     | 211           | 185 | -   | 106 | 136 | -    | -             | 11,92      |
| 44                  | ●             | 125           | Gj   | 1F            | -                     | 140          | 196,08     | 193,28     | 211           | 170 | -   | 141 | 181 | -    | -             | 14,46      |
| 48                  | ●             | 20            | Gj   | 2F            | 3020                  | 75           | 213,90     | 211,11     | 226           | 144 | -   | 33  | 51  | -    | -             | 9,48       |
| 48                  | ●             | 37            | Gj   | 3F            | 3020                  | 75           | 213,90     | 211,11     | 226           | -   | -   | 51  | 51  | -    | -             | 11,44      |
| 48                  | ●             | 68            | Gj   | 5F            | 3020                  | 75           | 213,90     | 211,11     | 226           | -   | 171 | 84  | 51  | -    | 33,0          | 13,74      |
| 48                  | ●             | 90            | Gj   | 6F            | 3525                  | 90           | 213,90     | 211,11     | 226           | -   | 171 | 106 | 66  | 20,0 | 20,0          | 16,76      |
| 48                  | ●             | 125           | Gj   | 1F            | -                     | 160          | 213,90     | 211,11     | 226           | 185 | -   | 141 | 181 | -    | -             | 14,70      |
| 50                  | ●             | 20            | Gj   | 2F            | 3020                  | 75           | 222,82     | 220,02     | 240           | 144 | -   | 33  | 51  | -    | -             | 10,13      |
| 50                  | ●             | 37            | Gj   | 3F            | 3020                  | 75           | 222,82     | 220,02     | 240           | -   | -   | 51  | 51  | -    | -             | 12,62      |
| 50                  | ●             | 68            | Gj   | 6F            | 3525                  | 100          | 222,82     | 220,02     | 240           | -   | 180 | 84  | 65  | 9,5  | 9,5           | 16,63      |
| 50                  | ●             | 90            | Gj   | 6F            | 3525                  | 100          | 222,82     | 220,02     | 240           | -   | 180 | 106 | 66  | 20,0 | 20,0          | 18,38      |
| 50                  | ●             | 125           | Gj   | 6F            | 3525                  | 100          | 222,82     | 220,02     | 240           | -   | 180 | 141 | 65  | 38   | 38,0          | 20,93      |
| 56                  | ●             | 20            | Gj   | 9F            | 3020                  | 75           | 249,55     | 246,76     | 256           | 144 | 207 | 33  | 51  | 9,0  | 9,0           | 10,81      |
| 56                  | ●             | 37            | Gj   | 7F            | 3020                  | 75           | 249,55     | 246,76     | 256           | 144 | 207 | 51  | 51  | -    | -             | 12,70      |
| 56                  | ●             | 68            | Gj   | 6F            | 3525                  | 100          | 249,55     | 246,76     | 256           | -   | 207 | 84  | 65  | 9,5  | 9,5           | 21,15      |
| 56                  | ●             | 90            | Gj   | 6F            | 3525                  | 100          | 249,55     | 246,76     | 256           | -   | 207 | 106 | 66  | 20,0 | 20,0          | 23,46      |
| 56                  | ●             | 125           | Gj   | 6F            | 3525                  | 100          | 249,55     | 246,76     | 256           | -   | 207 | 141 | 65  | 38,0 | 38,0          | 25,91      |
| 60                  | ○             | 20            | Gj   | 9             | 3020                  | 75           | 267,38     | 264,58     | -             | 159 | 224 | 33  | 51  | 9,0  | 9,0           | 12,59      |
| 60                  | ○             | 37            | Gj   | 7             | 3020                  | 75           | 267,38     | 264,58     | -             | 159 | 224 | 51  | 51  | -    | -             | 14,23      |
| 60                  | ○             | 68            | Gj   | 6             | 3525                  | 100          | 267,38     | 264,58     | -             | -   | 224 | 84  | 65  | 9,5  | 9,5           | 24,28      |
| 60                  | ○             | 90            | Gj   | 6             | 3525                  | 100          | 267,38     | 264,58     | -             | -   | 224 | 106 | 66  | 20,0 | 20,0          | 26,53      |
| 60                  | ○             | 125           | Gj   | 6             | 4030                  | 115          | 267,38     | 264,58     | -             | -   | 224 | 141 | 76  | 32,5 | 32,5          | 30,92      |



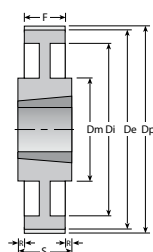
Figur 7



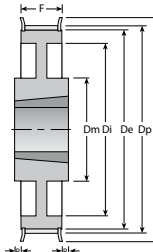
Figur 7F



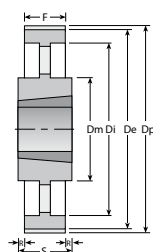
Figur 8



Figur 9



Figur 9F



Figur 10

| Kugg-<br>antal<br>Z | Rem-<br>bredd<br>Ø | Mate-<br>rial | Fig. | Buss-<br>ning | Max<br>axel-<br>diam. | Delning<br>Ø | Ytter<br>Ø | Fläns<br>Ø | Nav<br>Ø<br>B | Di  | F   | S   | R    | R    | För-<br>borr. | Vikt<br>kg |
|---------------------|--------------------|---------------|------|---------------|-----------------------|--------------|------------|------------|---------------|-----|-----|-----|------|------|---------------|------------|
| 64                  | 20                 | Gj            | 9    | 3020          | 75                    | 285,21       | 282,41     | -          | 159           | 242 | 33  | 51  | 9,0  | 9,0  | -             | 13,84      |
| 64                  | 37                 | Gj            | 7    | 3020          | 75                    | 285,21       | 282,41     | -          | 159           | 242 | 51  | 51  | -    | -    | -             | 15,58      |
| 64                  | 68                 | Gj            | 6    | 3525          | 100                   | 285,21       | 282,41     | -          | -             | 242 | 84  | 65  | 9,5  | 9,5  | -             | 27,86      |
| 64                  | 90                 | Gj            | 6    | 3525          | 100                   | 285,21       | 282,41     | -          | -             | 242 | 106 | 66  | 20,0 | 20,0 | -             | 30,30      |
| 64                  | 125                | Gj            | 6    | 4030          | 115                   | 285,21       | 282,41     | -          | -             | 242 | 141 | 76  | 32,5 | 32,5 | -             | 35,34      |
| 72                  | 20                 | Gj            | 9    | 3020          | 75                    | 320,86       | 318,06     | -          | 159           | 278 | 33  | 51  | 9,0  | 9,0  | -             | 15,51      |
| 72                  | 37                 | Gj            | 7    | 3020          | 75                    | 320,86       | 318,06     | -          | 159           | 278 | 51  | 51  | -    | -    | -             | 17,24      |
| 72                  | 68                 | Gj            | 7    | 3525          | 100                   | 320,86       | 318,06     | -          | 178           | 278 | 84  | 65  | 9,5  | 9,5  | -             | 25,74      |
| 72                  | 90                 | Gj            | 7    | 3525          | 100                   | 320,86       | 318,06     | -          | 178           | 278 | 106 | 66  | 20,0 | 20,0 | -             | 26,36      |
| 72                  | 125                | Gj            | 7    | 4030          | 115                   | 320,86       | 318,06     | -          | 215           | 278 | 141 | 76  | 32,5 | 32,5 | -             | 37,71      |
| 80                  | 20                 | Gj            | 9    | 3020          | 75                    | 356,51       | 353,71     | -          | 159           | 314 | 33  | 51  | 9,0  | 9,0  | -             | 18,13      |
| 80                  | 37                 | Gj            | 7    | 3020          | 75                    | 356,51       | 353,71     | -          | 159           | 314 | 51  | 51  | -    | -    | -             | 20,32      |
| 80                  | 68                 | Gj            | 7    | 3525          | 100                   | 356,51       | 353,71     | -          | 178           | 314 | 84  | 65  | 9,5  | 9,5  | -             | 29,86      |
| 80                  | 90                 | Gj            | 7    | 4030          | 115                   | 356,51       | 353,71     | -          | 215           | 314 | 106 | 76  | 15,0 | 15,0 | -             | 35,61      |
| 80                  | 125                | Gj            | 7    | 4030          | 115                   | 356,51       | 353,71     | -          | 215           | 314 | 141 | 76  | 32,5 | 32,5 | -             | 42,02      |
| 90                  | 20                 | Gj            | 10   | 3020          | 75                    | 401,07       | 398,27     | -          | 159           | 360 | 33  | 51  | 9,0  | 9,0  | -             | 19,47      |
| 90                  | 37                 | Gj            | 8    | 3020          | 75                    | 401,07       | 398,27     | -          | 159           | 360 | 51  | 51  | -    | -    | -             | 29,85      |
| 90                  | 68                 | Gj            | 8    | 3525          | 100                   | 401,07       | 398,27     | -          | 178           | 360 | 84  | 65  | 9,5  | 9,5  | -             | 31,24      |
| 90                  | 90                 | Gj            | 7    | 4030          | 115                   | 401,07       | 398,27     | -          | 215           | 360 | 106 | 76  | 15,0 | 15,0 | -             | 41,90      |
| 90                  | 125                | Gj            | 7    | 4030          | 115                   | 401,07       | 398,27     | -          | 215           | 360 | 141 | 76  | 32,5 | 32,5 | -             | 51,29      |
| 112                 | 20                 | Gj            | 10   | 3020          | 75                    | 499,11       | 496,31     | -          | 159           | 456 | 33  | 51  | 9,0  | 9,0  | -             | 24,25      |
| 112                 | 37                 | Gj            | 8    | 3020          | 75                    | 499,11       | 496,31     | -          | 159           | 456 | 51  | 51  | -    | -    | -             | 27,43      |
| 112                 | 68                 | Gj            | 8    | 3525          | 100                   | 499,11       | 496,31     | -          | 178           | 456 | 84  | 65  | 9,5  | 9,5  | -             | 39,25      |
| 112                 | 90                 | Gj            | 8    | 4535          | 125                   | 499,11       | 496,31     | -          | 215           | 456 | 106 | 90  | 8,0  | 8,0  | -             | 70,89      |
| 112                 | 125                | Gj            | 8    | 4535          | 125                   | 499,11       | 496,31     | -          | 215           | 456 | 141 | 89  | 26,0 | 26,0 | -             | 65,64      |
| 140                 | 20                 | Gj            | 10   | 3020          | 75                    | 623,89       | 621,09     | -          | 159           | 581 | 33  | 51  | 9,0  | 9,0  | -             | 20,96      |
| 140                 | 37                 | Gj            | 10   | 3525          | 100                   | 623,89       | 621,09     | -          | 206           | 581 | 51  | 65  | 7,0  | 7,0  | -             | 35,55      |
| 140                 | 68                 | Gj            | 8    | 3525          | 100                   | 623,89       | 621,09     | -          | 206           | 581 | 84  | 65  | 9,5  | 9,5  | -             | 40,87      |
| 140                 | 90                 | Gj            | 8    | 4535          | 125                   | 623,89       | 621,09     | -          | 215           | 581 | 106 | 90  | 8,0  | 8,0  | -             | 74,56      |
| 140                 | 125                | Gj            | 8    | 4535          | 125                   | 623,89       | 621,09     | -          | 215           | 581 | 141 | 89  | 26,0 | 26,0 | -             | 67,90      |
| 168                 | 37                 | Gj            | 10   | 3525          | 100                   | 748,66       | 745,87     | -          | 206           | 706 | 51  | 65  | 7,0  | 7,0  | -             | 64,50      |
| 168                 | 68                 | Gj            | 8    | 3525          | 100                   | 748,66       | 745,87     | -          | 206           | 706 | 84  | 65  | 9,5  | 9,5  | -             | 73,30      |
| 168                 | 90                 | Gj            | 8    | 5040          | 125                   | 748,66       | 745,87     | -          | 267           | 706 | 106 | 102 | 2,0  | 2,0  | -             | 109,24     |
| 168                 | 125                | Gj            | 8    | 5040          | 125                   | 748,66       | 745,87     | -          | 267           | 706 | 141 | 102 | 19,5 | 19,5 | -             | 120,66     |
| 192                 | 37                 | Gj            | 10   | 4030          | 115                   | 855,61       | 852,82     | -          | 215           | 812 | 51  | 76  | 12,5 | 12,5 | -             | 83,82      |
| 192                 | 68                 | Gj            | 8    | 4030          | 115                   | 855,61       | 852,82     | -          | 215           | 812 | 84  | 76  | 4,0  | 4,0  | -             | 94,21      |
| 192                 | 90                 | Gj            | 8    | 5040          | 125                   | 855,61       | 852,82     | -          | 267           | 812 | 106 | 102 | 2,0  | 2,0  | -             | 126,05     |
| 192                 | 125                | Gj            | 8    | 5040          | 125                   | 855,61       | 852,82     | -          | 267           | 812 | 141 | 102 | 19,5 | 19,5 | -             | 142,39     |